



INSTALLATION

1. **TIGHTEN IDLE PULLEY LOCK NUT TEMPORALLY**
Torque: 2.5 N·m (25 kgf·cm, 22 in.-lbf)
2. **INSTALL DRIVE BELT**
3. **USING ADJUSTING BOLT, ADJUST DRIVE BELT TENSION**
Drive belt tension
New belt: 160 ± 25 lbf
Used belt: 100 ± 25 lbf
4. **TIGHTEN IDLE PULLEY LOCK NUT**
Torque: 39 N·m (400 kgf·cm, 29 ft.-lbf)
5. **INSTALL PS PUMP DRIVE BELT**
6. **INSTALL ENGINE UNDER COVER**